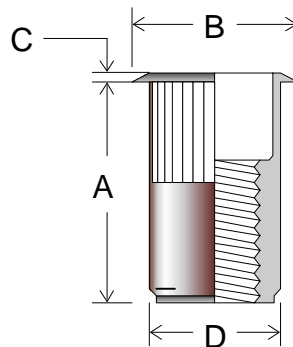


12/2 Barry Road
 Chipping Norton
 NSW 2170
 Australia

THREADED INSERT – STAINLESS STEEL, SPLINED BODY

METRIC THREAD FORM



| Part Number | Thread Size | Grip Range | B + 0.3 - 0.3 | C + 0.1 - 0.1 | A + 0.4 - 0.4 | D Max. | Hole Size + 0.1 |
|---------------|-------------|-------------|---------------------|---------------------|---------------------|-----------|-----------------------|
| ALSS-580-3.3 | M5 x 0.8 | 0.50 – 3.30 | 10.55 | 0.75 | 11.35 | 7.55 | 7.60mm |
| ALSS-610-4.2 | M6 x 1.0 | 0.70 – 4.20 | 12.70 | 0.75 | 14.00 | 9.95 | 10.00mm |
| ALSS-8125-3.8 | M8 x 1.25 | 0.70 – 3.80 | 17.20 | 0.90 | 16.65 | 13.50 | 13.50mm |
| ALSS-1015-3.8 | M10 x 1.5 | 0.70 – 3.80 | 17.40 | 0.90 | 16.65 | 13.50 | 13.50mm |
| | | | | | | | |

Material specification:

Type: Austenitic stainless steel
 Alloy group: A1
 Grade: 304
 Condition: Annealed and passivated after manufacture.